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## RECONDITIONING A STOKES 310-401 VACUUM BOOSTER



BEFORE



AFTER

- Base repair quote supplied to customer prior to receiving the equipment
- Complete visual inspection and disassembly of booster and components
  - Locked up
  - Plastic bag wedge inside booster
- Pictures of tear down taken and included in firm quote with detailed description of required repairs
- Firm quote submitted to customer for approval prior to continuance of work
- Complete mechanical and chemical cleaning of all internal components and external surfaces
  - Installation of new seals, bearings, gaskets and O-rings
  - Replace seal sleeve
  - Replace oil sight glasses
- Set internal clearances to factory specs
- 60-minute test run of complete assembly with data acquisition program
- After break-in period has been met, system is helium leak-checked
- Copy of test data acquisition pump down curve included in shipping documents
- Prep, paint and palletize for shipment